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D205-541-044
Job Sheet 197564



Part No: D205-541-044

Job Qty: 1 pcs

Part Name: Bell Medium Heli-Utility-Basket™ - RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/10/19

Job Tracking No:

Due Date: 8/5/19

Created By: Marie Lajeunesse

Type: SOLD

Description: ORDER 17801

Note: DWG DSI9667 REV A, IIN D205-541 REV J SHEETS 29-31 IPP Rev:C Re-Format 02-08-30 KJ IPP Rev:D chg to revG Ecn 1157 08-03-19 DD verified by: IPP REV:E 13.06.21 IIN-D205-541 REV.J DD VERF:JFS IPP REV:F 15.02.02 AS PER DIS9667 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	8/5/19		0.00	1.18	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		BEB 19-09-03
120	QC 5	1 pcs	8/5/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 1-1 - Pick Kit - B4B	1 pcs	8/5/19		0.00	0.00	Packaging 1 - 1 - B4B		
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		

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				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	pc
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
				Packaging 1 - 36	
140 QC 4	1 pcs	8/5/19	0.00 0.00	QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
150 Packaging 3-1 - Stock - B4B	1 pcs	8/5/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	

Max B

9/12/2019

				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
155	DC - 1 - B4B	1 pcs	8/5/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
					SEP 16 2019
160	QC 21 - FG	1 pcs	8/5/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70
					QC 21 - SA - 53

Part Op 110 - (Small Fab) Assemble as per Dwg.

Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)

130 - (Pick Kit)

140 - (QC4- 100% Inspect kits for completeness)

150 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D205-541-

044 Location: _____

155 - (Document Control) Photocopy bluefile & type labels per PPPD205-541-044 CHG003

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

m. u. 01/728.

Part / Item	Component Name	Quantity	Operation	Container
AN3-16A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	5205082
AN4-22A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5097470
AN4-24A	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5196193
AN4-7A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	5193826
AN5-17A	Bolt	4 Ea (4 ea)	110-Small Fab - 1	5183501-3
AN970-4	Washer	4 Ea (4 ea)	110-Small Fab - 1	5166689-1
D2022-101	Spacer	2 pcs (2 ea)	110-Small Fab - 1	5163199
D2258-300	Placard	1 pcs (1 ea)	110-Small Fab - 1	5152267
D2332-041	Lid Prop Assembly 6.69"	1 pcs (1 ea)	110-Small Fab - 1	5198373
D2512	Basket Lid	1 pcs (1 ea)	110-Small Fab - 1	5209212
D2530	Handle Weldment	1 pcs (1 ea)	110-Small Fab - 1	5203282
D2535	Spring	2 pcs (2 ea)	110-Small Fab - 1	5154034
D2537-20	Bushing	2 pcs (2 ea)	110-Small Fab - 1	5123161
D2931	Bumper	2 pcs (2 ea)	110-Small Fab - 1	586435
D3053-042	212 Basket Base Assembly	1 pcs (1 ea)	110-Small Fab - 1	5209266
MS20600-AD4W3	Cherry Rivet	2 Ea (2 ea)	110-Small Fab - 1	5202554
MS21042L3	Nut	2 Ea (2 ea)	110-Small Fab - 1	5199496
MS21042L4	Nut	4 Ea (4 ea)	110-Small Fab - 1	5078254
MS21042L5	Nut	4 Ea (4 ea)	110-Small Fab - 1	5208629
NAS1149D0416J	Washer	2 Ea (2 ea)	110-Small Fab - 1	FM131511
NAS1149D0463J	Washer	2 Ea (2 ea)	110-Small Fab - 1	5158585
NAS1149D0563J	Washer	4 Ea (4 ea)	110-Small Fab - 1	5167648-1
NAS1149DN832J	Washer	2 Ea (2 ea)	110-Small Fab - 1	5034411-1
AN4-12A	Bolt	3 Ea (3 ea)	130-Packaging 1-1 - Pick Kit - B4B	5197150
AN4-13A	Bolt	9 Ea (9 ea)	130-Packaging 1-1 - Pick Kit - B4B	5196190
AN4-14A	Bolt	2 Ea (2 ea)	130-Packaging 1-1 - Pick Kit - B4B	5212101
AN4-7A	Bolt	2 Ea (2 ea)	130-Packaging 1-1 - Pick Kit - B4B	5164906
AN5-13A	Bolt	1 Ea (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5138631
AN5-7A	Bolt	1 Ea (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	FM123258
D2199-1	Struts, 19"	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5199924
D2199-23	Strut	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5177384
D2199-25	Strut	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5177439
D2498	Mounting Lug	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5202452
D2499	Mounting Bracket	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5202456
D2515	Bushing	2 pcs (2 ea)	130-Packaging 1-1 - Pick Kit - B4B	5160407
D3052-1	Mounting Lug	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5196190
MS21042L4	Nut	16 Ea (16 ea)	130-Packaging 1-1 - Pick Kit - B4B	5211536
MS21042L5	Nut	2 Ea (2 ea)	130-Packaging 1-1 - Pick Kit - B4B	5208332
NAS1149D0432J	Washer	4 Ea (4 ea)	130-Packaging 1-1 - Pick Kit - B4B	5096756
NAS1149D0463J	Washer	33 Ea (33 ea)	130-Packaging 1-1 - Pick Kit - B4B	5206969
NAS1149D0563J	Washer	2 Ea (2 ea)	130-Packaging 1-1 - Pick Kit - B4B	FM131467
NAS1149D0563J	Washer	5 Ea (5 ea)	130-Packaging 1-1 - Pick Kit - B4B	5174258

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN3-16A	2	155	0
	AN4-22A	1	107	0
	AN4-24A	1	83	0
	AN4-7A	2	156	0
	AN5-17A	4	94	0
	AN970-4	4	55	0
	D2022-101	2	31	0
	D2258-300	1	8	0
	D2332-041	1	0	0
	D2512	1	0	0
	D2530	1	3	0
	D2535	2	184	0
	D2537	2	110	0
	D2931	2	691	0
	D3053-042	1	1	0
	MS20600-AD4W3	2	932	0
	MS21042L3	2	1,185	0
	MS21042L4	4	2,010	0
	MS21042L5	4	413	0
	NAS1149D0416J	2	1,883	0
	NAS1149D0463J	2	3,300	0
	NAS1149D0563J	4	2,198	0
	NAS1149DN832J	2	1,456	0
130-Packaging 1-1 - Pick Kit - B4B	AN4-12A	3	162	0
	AN4-13A	9	1,446	0
	AN4-14A	2	546	0
	AN4-7A	2	156	0
	AN5-13A	1	115	0
	AN5-7A	1	3,072	0
	D2199-1	1	4	0
	D2199-23	1	3	0
	D2199-25	1	3	0
	D2498	1	2	0
	D2499	1	3	0
	D2515	2	64	0
	D3052-1	1	10	0
	MS21042L4	16	2,010	0
	MS21042L5	2	413	0
	NAS1149D0432J	4	184	0
	NAS1149D0463J	33	3,300	0
	NAS1149D0532J	2	135	0
	NAS1149D0563J	5	2,198	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only

NCR No. _____

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QSI042)			
Description Work Order Deviation				Disposition			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					
		Completed By					
		Lead hand / Supervisor					
		QC / QA Coordinator					

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-541-043 <i>Heli-Utility-Basket™</i>	118 lb 53.6 kg	- 63.13 in - 1.60 m	- 7449 in-lb - 85.8 m-kg	132.25 in 3.36 m	15606 in-lb 180.1 m-kg
D205-541-044 <i>Heli-Utility-Basket™</i>	118 lb 53.6 kg	+ 63.13 in + 1.60 m	+ 7449 in-lb + 85.8 m-kg	132.25 in 3.36 m	15606 in-lb 180.1 m-kg
D205-541-045 <i>Heli-Utility-Basket™</i>	104 lb 47.3 kg	- 63.13 in - 1.60 m	- 6566 in-lb - 75.7 m-kg	132.25 in 3.36 m	13754 in-lb 158.9 m-kg
D205-541-046 <i>Heli-Utility-Basket™</i>	104 lb 47.3 kg	+ 63.13 in + 1.60 m	+ 6566 in-lb + 75.7 m-kg	132.25 in 3.36 m	13754 in-lb 158.9 m-kg
D205-541-047 <i>Heli-Access-Step™</i>	14 lb 6.4 kg	- 76.11 in - 1.93 m	- 1066 in-lb - 12.4 m-kg	126.56 in 3.21 m	+ 1772 in-lb + 20.5 m-kg
D205-541-048 <i>Heli-Access-Step™</i>	14 lb 6.4 kg	+ 76.11 in + 1.93 m	+ 1066 in-lb + 12.4 m-kg	126.56 in 3.21 m	+ 1772 in-lb + 20.5 m-kg
D205-541-141 <i>Heli-Utility-Basket™</i>	69 lb 31.4 kg	- 59.9 in - 1.5 m	- 4133 in-lb - 47.1 m-kg	161.6 in 4.1 m	+ 11150 in-lb + 128.7 m-kg
D205-541-142 <i>Heli-Utility-Basket™</i>	69 lb 31.4 kg	+ 59.9 in + 1.5 m	+ 4133 in-lb + 47.1 m-kg	161.6 in 4.1 m	+ 11150 in-lb + 128.7 m-kg

5.0 PARTS LIST HELI-UTILITY-BASKET™

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
X						D205-541-043	HELI-UTILITY-BASKET, LH
	X					D205-541-044	HELI-UTILITY-BASKET, RH
		X				D205-541-045	HELI-UTILITY-BASKET, LH
			X			D205-541-046	HELI-UTILITY-BASKET, RH
				X		D205-541-141	HELI-UTILITY-BASKET, LH
					X	D205-541-142	HELI-UTILITY-BASKET, RH
				1	1	DSI 9302-011	STRUT MODIFICATION KIT (FOR D205-633 STEP INSTALLATION)
2*	2*					D2022-101	SPACER
				2	2	D2022-101	SPACER (FOR D205-633 STEP INSTALLATION)
1	1	1	1			D2199-1	STRUT
1	1	1	1			D2199-23	STRUT
1	1	1	1			D2199-25	STRUT
1*	1*	1*	1*			D2258-300	LABEL
1*	1*	1*	1*			D2332-041	PROP ASSEMBLY
				1	1	D2332-041	PROP ASSEMBLY (OPTIONAL)
				1	1	D2464-0410	NEOPRENE SEAL
1	1	1	1			D2498	MOUNTING LUG
1	1	1	1			D2499	MOUNTING LUG
1*	1*					D2512	BASKET LID ASSEMBLY

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Revision: J

Date: 10.03.08

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
2	2	2	2			D2515	BUSHING
1*	1*	1*	1*			D2530	HANDLE ASSEMBLY
2*	2*	2*	2*			D2535	SPRING
2*	2*	2*	2*			D2537	BUSHING
2*	2*					D2931	BUMPER
1	1	1	1			D3052-1	MOUNTING LUG
1*	1*					D3053-041	BASKET BASE ASSEMBLY, LH
	1*					D3053-042	BASKET BASE ASSEMBLY, RH
		1*				D3712-041	BASKET BASE
			1*			D3712-042	BASKET BASE
		1*				D3713-041	LID ASSEMBLY
			1*			D3713-042	LID ASSEMBLY
		6*	6*			D3723-1	BUSHING
				2	2	D3953-9	GAS SPRING SPACER (OPTIONAL)
				1		D4041-011	SHORT BASKET ASS'Y, LH
					1	D4041-012	SHORT BASKET ASS'Y, RH
				1		D4048-041	MOUNTING LUG ASS'Y
					1	D4048-042	MOUNTING LUG ASS'Y
				1		D4048-5	MOUNTING LUG
					1	D4048-6	MOUNTING LUG
				1		D4048-7	MOUNTING LUG
					1	D4048-8	MOUNTING LUG
				6	6	D4048-9	BUSHING
				1		D4049-041	MOUNTING LUG ASS'Y
					1	D4049-042	MOUNTING LUG ASS'Y
				1		D4049-5	MOUNTING LUG
					1	D4049-8	MOUNTING LUG
				1	1	D4050-1	STRUT
				1	1	D4050-3	STRUT
				1		D4050-5	STRUT
					1	D4050-8	STRUT
				1		D4051-041	GUARD (OPTIONAL)
					1	D4051-042	GUARD (OPTIONAL)
				2	2	D4052-1	EYE BOLT
				10	10	AN3-5A	BOLT
				1	1	AN3-7A	BOLT (OPTIONAL)
				4	4	AN3-11A	BOLT (OPTIONAL)
2*	2*	2*	2*			AN3-16A	BOLT
				5	5	AN4-6A	BOLT
2*	2*					AN4-7A	BOLT
2	2	2	2	1	1	AN4-16A	BOLT
3	3	3	3	2	2	AN4-20A	BOLT
9	9	9	9			AN4-20A	BOLT
2	2	2	2	11	11	AN4-20A	BOLT
				1	1	AN4-16A	BOLT
		3*	3*			AN4-20A	BOLT

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
1*	1*	1*	1*			AN4-22A	BOLT
1*	1*	1*	1*			AN4-24A	BOLT
1		1	1			AN5-13A	BOLT
1		1	1			AN5-13A	BOLT
4*	4*	4*	4*			AN5-17A	BOLT
				5	5	AN960-10	WASHER (OR NAS1149F0363P) (OPTIONAL)
				20	20	AN960JD10L	WASHER (OR NAS1149D0332J)
2*	2*	6*	6*			AN960JD416	WASHER (OR NAS1149D0463J)
				2	2	AN960-416	WASHER (OR NAS1149F0463P) (OPTIONAL)
27	27	27	27	36	36	AN960JD416	WASHER (OR NAS1149D0463J)
2*	2*	2*	2*	4	4	AN960JD416L	WASHER (OR NAS1149D0416J)
4*	4*	4*	4*			AN960JD516	WASHER (OR NAS1149D0563J)
3	3	3	3			AN960JD516	WASHER (OR NAS1149D0563J)
2	2					AN960JD8	WASHER (OR NAS1149DN832J)
4*	4*	4*	4*			AN970-4	WASHER
2*	2*					MS20600AD4W3	RIVET
2*	2*	2*	2*	8	8	MS21042L3	NUT (OR MS21042-3)
				5	5	MS21042L3	NUT (OR MS21042-3) (OPTIONAL)
4*	4*	5*	5*			MS21042L4	NUT (OR MS21042-4)
16	16	16	16	20	20	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L4	NUT (OR MS21043-4)
4*	4*	4*	4*			MS21042L5	NUT (OR MS21042-5)
2	2	2	2			MS21042L5	NUT (OR MS21042-5)

* = ASSEMBLED AT DART

6.0 PARTS LIST HELI-ACCESS-STEP™

Qty -047	Qty -048	Part Number	Description
X		D205-541-047	HELI-ACCESS-STEP, LH
	X	D205-541-048	HELI-ACCESS-STEP, RH
1		D3724-041	STEP ASSY, LH
	1	D3724-042	STEP ASSY, RH
2	2	D3731-1	PLATE
2	2	D3751-1	SHIM
6	6	AN4-13A	BOLT
6	6	AN4-14A	BOLT
24	24	AN960JD416	WASHER
12	12	MS21042L4	NUT (OR MS21042-4)

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D205-541 REV. J AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D205-541 REV. 4

REF TCCA STC: SH96-120

REF FAA STC: SR00696NY

REF EASA STC: EASA.IM.R.S.01242

PURPOSE:

FOR CUSTOMERS/OPERATORS CONCERNED WITH GAPS AT STA's 84.29, 129.00 AND 155.06 WHILE INSTALLING D205-541-043/-044/-045/-046 BASKETS, IT IS ACCEPTABLE TO FILL THE GAPS WITH WASHERS TO REDUCE UNNECESSARY STRESS ON THE MOUNTING LUGS.

CHANGE:

INSTALL THE D205-541-043/-044/-045/-046 BASKET KITS PER INSTALLATION INSTRUCTIONS D205-541 WITH ADDITIONAL WASHERS AS SHOWN IN FIGURE 1 OF THIS SERVICE INSTRUCTION.

PARTS LIST:

THE PARTS LISTS FOR D205-541-043/-044 AT CHG 003 OR LATER AND D205-541-045/-046 AT CHG 002 OR LATER ARE AMENDED AS FOLLOWS:

25.8 D205-541 INSTALLATION PARTS LIST (ICA-D205-541)

5.2 D205-541-043 INSTALLATION PARTS LIST (D205-541)

QTY -043	QTY -045	QTY -046	PART NUMBER	DESCRIPTION
X			D205-541-043	HELI-UTILITY-BASKET-LH
	X		D205-541-044	HELI-UTILITY-BASKET-RH
	X		D205-541-045	HELI-UTILITY-BASKET-LH
		X	D205-541-046	HELI-UTILITY-BASKET-RH

ADD:

4	4	4	4	NAS1149D0463J	WASHER
4	4	4	4	NAS1149D0432J	WASHER
2	2	2	2	NAS1149D0532J	WASHER
2	2	2	2	NAS1149D0563J	WASHER

WEIGHT AND BALANCE:

THERE IS NEGLIGIBLE WEIGHT CHANGE ASSOCIATED WITH THIS MODIFICATION.

MAINTENANCE:

PER ICA-D205-541.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)
DATE: 14.11.27
CERT. NO.: SH96-120
ISSUE NO.: 3

A	NEW ISSUE	DW	14.11.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DW	DART AEROSPACE LTD	
DRAWN	DW	HAWKESBURY, ONTARIO, CANADA	
CHECKED	AP	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9667	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WASHER ADDITION	NTS
DATE	14.11.27	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Change Record

PAGE 1 OF 1

Part Number: D205-541-043/-044

Description: HELI UTILITY BASKET, LH/RH

[illegible]